

INSTALLATION INSTRUCTIONS

CASTER MOUNT REINFORCEMENT KITS

826-1948 AND 826-1949

Kit Contents		
QTY	P/N	Description
826-1948		
Kit for Two-Fryer Battery		
1	201-4932	Gusset, Left
1	202-4932	Gusset, Right
2	200-5060	Brace, Under-Channel
1	200-4930	Brace, Rear Channel
1	200-4884	Bridge
6	809-0437	Screw, #10 X 3/8-inch Hex Washer Head Sharp Tip
6	809-0434	Screw, #10 X 3/8-inch Hex Washer Head Blunt Tip
1	819-5970	Instructions
826-1949		
Kit for Batteries of Three or More Fryers		
1	201-4932	Gusset, Left
2	202-4932	Gusset, Right
2	902-2471	Support, Right Side Channel
2	200-5060	Brace, Under Channel
1	200-4930	Brace, Rear Channel
1	200-4884	Bridge
6	809-0361	Screw, #8 X 1/2-inch Drill-Point Hex Head
6	809-0437	Screw, #10 X 3/8-inch Hex Washer Head Sharp Tip
24	809-0434	Screw, #10 X 3/8-inch Hex Washer Head Blunt Tip
1	819-5970	Instructions

1. Drain the cooking oil from all frypots in the unit into appropriate containers.
2. Disconnect the unit from the electrical power supply.
3. Remove the filter drawer from the unit.
4. Disconnect wiring harnesses and remove the contactor box or boxes from the unit.

NOTE: For Steps 5-9, refer to the illustration on the reverse of this page.

5. Remove the existing bridge and replace with the one furnished in the kit, using the sharp-tipped 3/8-inch screws furnished in the kit.
6. Straighten any bent frame members. (If the frame member cannot be straightened, it must be replaced before proceeding. Refer to the Service and Parts manual for the part numbers.)
7. Install the rear brace using four existing screws from the frame and four blunt-tipped 3/8-inch screws.
8. Install the gussets furnished in the kit, using existing screws for the left gusset. Use two 809-0361 drill-point screws plus four existing screws from the frame for the gusset on the right side of the filter. For batteries of three or more fryers, two channel supports must be installed, one next to the filter and one at the right cabinet side, beneath the gussets. The right side gusset and channel support are installed using four 1/2-inch drill-point screws and two existing screws from the frame. In two-fryer batteries, the channel support is already present.
9. Install the under-channel braces between the casters and the caster pads using existing hardware.
10. Reinstall the contactor box or boxes and reconnect the wiring harnesses.
11. Reinstall the filter drawer, connect the unit to the electrical power supply, and return the unit to service.

TYPICAL THREE-FYER BATTERY INSTALLATION

(NOTE: In a two-fyer battery, the right side channel support is already present.)

